

Receiving Report

Date:

13/6/12

Batch No:

MB 5927

Supplier:

Ryerson

Dart P/O:

20060

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☐

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

☒ MB-6-12

N/A ☐

Work Order

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

13/6/12

Received/Costing

[Signature]

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Receipt Dates from 6/12/2013 to 6/12/2013

employees - All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-RYS001	Ryerson Canada								
PO20060	1		M7075T6B5.000X1.0 f 00		6/7/2013	6/12/2013	24.0000	\$36.17	0.0000	0	\$868.05
CAD	No		7075-T6 BAR 5.000" f X 1.000"		24.0000	DESJ02		\$868.05	0.0000	0	
			M125997								
									Total Received Quantity:		24.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$868.05
									Total Balance Due Quantity:		0.0000

RYERSON

Shipping Order / Bordereau d'expédition

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT
Phone/Tel (450) 424-0153

Page 1 de 1

06/10/13 09:41 CST

VAUDREUIL-DORION QC J7V 5V5

VAUDREUIL QC J7V 5V5

Sold to/Facteur a:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

Ship to/Expédier a:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

S.O. / Bordereau d'expédition

X6-309932

P.O. / Bon de commande

20060

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone/Tel (613) 632-3336

Ship Via / Expédier par

Freight / Fret

NOTRE CAMION

Ntr camion PP/tous

Bill of Lading / N° du connaissance

Pro Bill / Bordereau d'envoi

Certs

1

Due Date / Date due

06/12/2013

Order Date / Date de commande

06/06/2013

Total Packages /

Paquets totaux

1

Line / # de ligne	Item	Description	Qty Shipped/Qté expédiée	B.O.Qty/En souffrance
1	5555-6558 PLA AL 7075-T651 1.000 X 5" X 72"			
Qty Comm: 4	Order Qty/Qté commandée	4	4	4.00 UEA
(1 -BUNDL 154 10X72)				
Ctrl: X6FM5398 C: 176851				
*** Filled by Initials/Rempli par initiale: CK				
7915-9998 ENERGY CHARGE				
Order Qty/Qté commandée	1.0000 LOT	Pcs: 0		1.00 LOT

12-6-13

Customer/Driver Instructions / Commentaires du client/chauffeur:
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by/ Reçu Par: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.ryerson.com, or from your sales representative, or by calling (800) 268-2680.
L'acceptation des marchandises constitue un consentement à nos termes et conditions, qui sont disponibles sur notre site web www.ryerson.com, ou par votre représentant interne, ou par téléphone (800) 268-2680.

Packing List/Bordereau de marchandises

Alloys of Aluminum, Copper, Steel Caution: Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.
Les alliages d'aluminium, de cuivre, d'acier Avertissement: le Traitement de ce matériel peut présenter un risque physique et ou pour la santé. Pour de plus ample information voir les fiches.

**CERTIFIED TEST REPORT**
Constellium Rolled Products Ravenswood, LLC

RYERSON % INTEGRIS METALS, LTD
3399 FRANCIS HUGHES
LAVAL CM CANADA
H7L5A5



RYERSON - CANADA
161 HE WEST MALL
CORP A/P
ETOBICOKE CM CANADA
M9C 4V8

RYERSONCAN 311801 4075 INCLUSION SERIAL#: 20120222311801 PAGE 1 OF 3

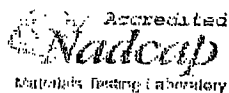
CUSTOMER PURCHASE ORDER NO. & ITEM				Constellium ORDER NO.	
714314-1				210-514579	
ALLOY	CLAD.	TENPER	GAUGE	WIDTH	LENGTH
7075	00	T651	1.00000	60.500	144.500
ITEM ORDERED					
DIST. AEROSPACE/COMM.					
CUSTOMER SPECIFICATION					
AMS-QQ-A-250/12					
PART NUMBER		B/L NUMBER		DATE SHIPPED	
55556554		311800		02/24/12	
WEIGHT SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.	
1,820		2			

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."
Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA
Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
176851	LT	2	***** T651 81.5	82.8	71.4	72.8	***** 11.0	13.0											
All material contained in lot 176851 was cast and manufactured in the USA.																			

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																			

ALSO CONFORMS TO AMS-4045J AND ASTM B209-10																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																			



CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC



RYERSON % INTEGRIS METALS, LTD
3399 FRANCIS HUGHES
LAVAL CM CANADA

H7L5A5



RYERSON - CANADA
161 HE WEST MALL
CORP A/P
ETOBICOKE CM CANADA
M9C 4V8

RYERSONCAN 311801 4075

INCLUSION SERIAL#: 20120222311801 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM				Constellium ORDER NO.	
714314-1				210-514579	
ALLOY	CLAD.	TEN. TIT.	GAUGE	WIDTH	LENGTH
7075	00	T651	1.00000	60.500	144.500
ITEM ORDERED					
DIST. AEROSPACE/COMM.					
CUSTOMER SPECIFICATION					
AMS-QQ-A-250/12					
PART NUMBER			B/L NUMBER		DATE SHIPPED
55556554			311800		02/24/12
WEIGHT SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.	
1,820		2			

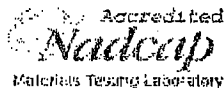
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Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty, Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
176851	C		ACTUAL CHEMICAL COMPOSITION																
			SI= 0.06	FE= 0.13	CU= 1.50	MN= 0.03	MG= 2.69												
			CR= 0.20	ZN= 5.52	TI= 0.02	ZR= 0.01													
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																
CHEM COMP	ALLOY	SILICON		IRON		COPLH		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC



RYERSON % INTEGRIS METALS, LTD
3399 FRANCIS HUGHES
LAVAL CM CANADA
H7L5A5



RYERSON - CANADA
161 HE WEST MALL
CORP A/P
ETOBICOKE CM CANADA
M9C 4V8

RYERSONCAN 311801 4075 INCLUSION SERIAL#: 20120222311801 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 714314-1				Constellium ORDER NO. 210-514579	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.00000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED DIST. AEROSPACE/COMM.					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER 55556554		B/L NUMBER 311800		DATE SHIPPED 02/24/12	
WEIGHT SHIPPED 1,820		NO. OF PIECES 2		GOVT. CONTRACT NO.	

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file subject to examination."

Constellium Rolled Products Ravenswood, LLC
 Rt 2 South, Century Road
 P.O. BOX 68
 RAVENSWOOD, WV 26164 USA

 Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; E537.																			
DUNS Number: 090570149; CAGE Code: 1YWL9																			
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																			
"END OF CERTIFICATION"																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTA MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

optimus itée
itd

Contrôles non destructifs
Non destructive examinations

915 St. Charles Street
St. Lambert, Quebec J4P 2A2
Tel.: (450) 671-0220
Fax : (450) 466-4158

RAPPORT D'ESSAI / INSPECTION REPORT

RYERSON CANADA
3399 FRANCIS HUGHES
LAVAL

, QU

H7L 5A5
CERTIFICAT DE CONFORMITÉ

Je certifie par la présente que les items énumérés ci-dessous ont été contrôlés selon les spécifications indiquées telles que requises aux termes du contrat et/ou du bon de commande et que les résultats notés représentent les indices qui peuvent être détectés par la méthode utilisée.

MDN-Assurance qualité
DND-Quality assurance



MDT-Accréditation 39-91
DOT-Approval 39-91



DATE
COMMANDE NO. 05 MAR 2012
ORDER NO.
RAPPORT NO. 3780
REPORT NO. 200152
CERTIFICATE OF CONFORMANCE

I hereby certify that the items listed below have been examined in accordance with the specifications indicated as requested by contract conditions and/or purchase order and that the results noted represent indications detectable by the method used.

L'entretien décrit a été effectué selon les normes applicables de navigabilité.
The maintenance described has been performed in accordance with the applicable standards of Airworthiness.

specification(s) AMS-STD-2154-05 CLASS A

NO. DE LA PIECE PART NUMBER	NO. DE MOULE DIE NUMBER	DESCRIPTION	QTE VÉRIFIÉE QTY. TESTED	SANS INDICES WITHOUT INDICATIONS	AVEC INDICES WITH INDICATIONS
RAW MAT'L			2	2	0

DWG:

MATL: 7075 QQ-A-250/12 H.T. T651
TECH #: QP-9.7.1/OUT-IM-00-1
1.00 X 60.5 X 144.5.
HEAT/LOT# 176851.
SOURCE ITEM# 5555-6554.
REF: 29D82048 RECEPT.

QA REP.

05 MAR 2012



DATE

STAMP

LEVEL III

1-BERNARD H BILODEAU

Page 1

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : 20060

Rel :

#BdeV : 309932 1

#Conn :

#Fact :

10 JUIN 2013

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613)632-3336

Fax: (613)632-4443

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

ON

Certificat de Conformité

No Cert.: 309932

Code: 55556558

PLA AL 7075-T651

1.000 X 5" X 72"

Mcx

4

=====

CONSTELLIUM

Numéro de lot

176851

Test ID

714314

Numéro de Contrôle

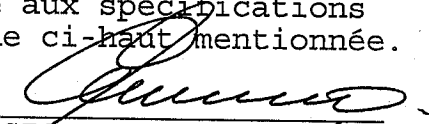
X6FM5398

4

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.


SIGNATURE AUTORISÉE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20060

Purchase Order Date 6/3/2013

PO Print Date 6/5/2013

Page Number 1 of 1

Order From :

VC-RYS001

RYERSON INC.
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

Contact Name

Vendor Phone 450-424-0153

Vendor Fax 450-424-0853

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REUSED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	6/7/2013 Yes	24.00 f	Yours ppd	\$37.5000	\$900.00

Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PO Total:

\$900.00

Change Nbr: 2

Change Date: 6/5/2013

CZ
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO